



## THE RENOWNED MDF CHOICE FOR PERFORMANCE AND FLEXIBILITY

Superior MDF and Superior Plus MDF from Flakeboard are the medium density fiberboard products of choice when looking for optimal quality, consistency in the most demanding of applications. Our Superior Plus MDF has a uniform density profile that offers a stable core and surface making it ideal for routered doors, for printing and laminating, as well as surface and edge-machining applications.

Available raw or thermally fused with a melamine design, Superior MDF is available in an inspiring and versatile selection of panel sizes and patterns. VESTA™ MDF is available upon request in both "Superior" and "Superior Plus" grades for specific thicknesses.

Choose from:

- Panel thicknesses ranging from 3/8'' to  $1^{1}/2''$
- General Information:
- 49" and 61" widths

• Sanded Finish 150 grit • Thickness Tolerance +/- 0.005"

- Hundreds of TFM colors and patterns
- Grade Superior MDF Superior Plus MDF **Superior SW** VESTA™ SW VESTA™ MDF VESTA™ Plus MDF (for slotwall) Thickness\* 5.5mm - 8mm 9mm - 1/2" 9/<sub>16</sub>" - <sup>7</sup>/<sub>8</sub>" 1" - 1<sup>1</sup>/<sub>2</sub>" 9mm - <sup>1</sup>/<sub>2</sub>" <sup>9</sup>/<sub>16</sub>" - <sup>7</sup>/<sub>8</sub>" 1" - 1<sup>1</sup>/<sub>4</sub>" 3<sub>/4</sub>" Density (pcf) 55 48 46 45 48 48 47 46 MOR (psi) 3.200 4.800 3.500 3.300 3.800 3.800 3.800 3.600 MOE (psi) 500.000 420.000 420.000 440,000 460.000 480.000 495.000 455.000 Internal Bond (psi) 175 120 110 110 155 155 145 135 Face Screw Hold (lb) N/A 320 270 275 340 330 320 280 Edge Screw Hold (lb) N/A N/A 245 260 N/A 320 325 270 As per ANSI As per ANSI As per ANSI Thickness Swell (%) 8 6 6 4 4 Specification Specification Specification Thickness Tolerance (in) +/- 0.005 +/- 0.005 +/- 0.005 +/- 0.005 +/- 0.005 +/- 0.005 +/- 0.005 +/-0.005 Squareness (in) +/- 1/8 +/- 1/8 +/- 1/8 +/- 1/8 +/- 1/8 +/- 1/8 +/- 1/8 +/- 1/8 Moisture Content (%) 4 - 7 4 - 7 4 - 7 4 - 7 4 - 7 4 - 7 4 - 7 4 - 7 Sanded Finish 150 grit 180 grit 150 grit Grade Superior Custom Superior Lite Superior Plus Superior Ultra HD <sup>9</sup>/<sub>16</sub>" - 1<sup>1</sup>/<sub>8</sub>" <sup>9</sup>/<sub>16</sub>" - 1<sup>1</sup>/<sub>4</sub>" Thickness\* <sup>7</sup>/<sub>16</sub>" - <sup>1</sup>/<sub>2</sub>" 5/8" - 3/4" 5/8" - 3/4" 1" 9mm - 1/2 Density (pcf) 44 12 12 /11 50 16 45 MOR (psi) 3.300 MOE (psi) 450,000

					1	
3,000	2,900	3,100	3,100	4,000	3,300	
380,000	380,000	390,000	400,000	500,000	450,000	
100	90	120	100	160	135	
270	220	325	240	350	270	
N/A	190	N/A	210	345	250	
ls per ANSI pecification	7	As per ANSI Specification	As per ANSI Specification	5	5	
+/- 0.005	+/- 0.005	+/- 0.005	+/- 0.005	+/- 0.005	+/- 0.005	
+/- 1/8	+/- 1/8	+/- 1/8	+/- 1/8	+/- 1/8	+/- 1/8	
4 - 6	4 - 6	4 - 7	4 - 7	4 - 7	4 - 7	
150 grit		150 grit		180 grit	150	grit

\* Metric thickness available. The above physical properties are based on averages of normal production. Specific design applications, technical data, product and thickness information is available upon request.

Look for FSC<sup>®</sup> certified products

Internal Bond (psi)

Face Screw Hold (lb)

Edge Screw Hold (lb)

Thickness Swell (%) Thickness Tolerance (in)

Moisture Content (%) Sanded Finish

Squareness (in)

- Product suitability for a particular application is the responsibility of the fabricator or end user
- Complies with ECC 4-11, ANSI A208.2-2009, and CARB ATCM 93120 Formaldehyde Emission Limits
- Material Safety Data Sheets are available upon request · All panels are approved for use in interior, non-structural application
- Contains 100% Recycled/Recovered Wood Conten
- Testing in accordance with procedures described in ANSI A208.2-2009 for MDF
- Surface Burning Characteristics: Based on a single test, utilizing the ASTM E 84 test method HPVA has classified Superior MDF in accordance with NEPA 101 Class 3

## CALIFORNIA PROPOSITION 65 REQUIREMENT

Warning: Drilling, sawing, sanding or machining wood products generates wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection

	Superior	Superior Plus
Flame Spread Index	110	120
Smoke Developed Index	180	
Fuel Contributed	90	





125

270

250 5

+/- 0.005

+/- 1/8

4 - 7

R20130920

www.flakeboard.com 1.800.268.9830